<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
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<tbody>
<tr>
<td>1</td>
<td>102 201</td>
<td>1530 Series Extrusion - 60in.</td>
<td>2</td>
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<td>2</td>
<td>102 200</td>
<td>1530 Series Extrusion - 44in.</td>
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<td>3</td>
<td>005 003</td>
<td>5/16-18 Nylon Locknut</td>
<td>134</td>
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<td>4</td>
<td>007 003</td>
<td>5/16-18 x .75in Drop In T-Stud</td>
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<td>5</td>
<td>102 300</td>
<td>3030 Series Extrusion - 60in long</td>
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<td>6</td>
<td>906 002</td>
<td>Gantry Riser Block</td>
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<td>7</td>
<td>901 003</td>
<td>4in. x 60in. Linear Motion Rails</td>
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<td>8</td>
<td>906 000</td>
<td>X-Axis Bumper</td>
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<tr>
<td>9</td>
<td>001 007</td>
<td>5/16-18 x 1in SHCS</td>
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<tr>
<td>10</td>
<td>902 000</td>
<td>54in. Gear Rack</td>
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<td>11</td>
<td>005 010</td>
<td>15 Series Economy T-Nut</td>
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<tr>
<td>12</td>
<td>001 006</td>
<td>5/16-18 x .625in SHCS</td>
<td>28</td>
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<td>13</td>
<td>120 101</td>
<td>1/4-20 x 47.125in. threaded rod</td>
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<td>14</td>
<td>005 006</td>
<td>1/4-20 Hex Nut</td>
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<td>15</td>
<td>005 005</td>
<td>1/4-20 Nylon Locknut</td>
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<td>16</td>
<td>906 004</td>
<td>Gantry Riser Block Style B</td>
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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

Fine Line Automation

TITLE: 4 x 4 Machine Base (120 023)

MATERIAL:

FINISH:

DO NOT SCALE DRAWING

SCALE: 1:50

DRAWN 11/15/2013 NWL

SHEET 1 OF 8
DETAIL A
SCALE 1 : 3

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

Fine Line Automation
TITLE: 4 x 4 Machine Base
(120 023)

MATERIAL:
FINISH:
DO NOT SCALE DRAWING
SCALE: 1:50

Date: 11/15/2013
Name: NWL
Sheet: 2 OF 8
DETAIL B
SCALE 1 : 5

DO NOT SCALE DRAWING

DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE SPECIFIED:
SCALE: 1:50

# Fine Line Automation

<table>
<thead>
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<th>TITLE:</th>
<th>DATE</th>
<th>NAME</th>
</tr>
</thead>
<tbody>
<tr>
<td>4 x 4 Machine Base (120 023)</td>
<td>11/15/2013</td>
<td>NWL</td>
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</table>

MATERIAL: Fine Line Automation
FINISH: 
DO NOT SCALE DRAWING
SCALE: 1:50
SHEET 3 OF 8
DETAIL C
SCALE 1 : 5

Fine Line Automation
4 x 4 Machine Base
(120 023)

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

MATERIAL:
FINISH:
DO NOT SCALE DRAWING
SCALE: 1:50

DATE: 11/15/2013
NAME: NWL
SHEET 4 OF 8
DETAIL D
SCALE 1 : 5

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

Fine Line Automation
4 x 4 Machine Base (120 023)

MATERIAL: DRAWN: 11/15/2013 NAME: NWL
FINISH: SCALE: 1:50 SHEET 5 OF 8

DO NOT SCALE DRAWING
DETAIL E
SCALE 1 : 5

DIMENSIONS ARE IN INCHES

Fine Line Automation

TITLE: 4 x 4 Machine Base (120 023)

MATERIAL:

FINISH:

DO NOT SCALE DRAWING

SCALE: 1:50

DATE
11/15/2013

NAME
NWL

SHEET 6 OF 8
71 in edge to edge on bottom
69.5 in T-Slot To T-Slot.

Fine Line Automation
4 x 4 Machine Base
(120 023)

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

Break And Deburr
Sharp Edges

Tolerance: +/-0.005"

MATERIAL
Aluminum 6061-T6

FINISH
Anodized

DO NOT SCALE DRAWING

SCALE: 1:50 WEIGHT: 0.56 lb
SHEET 8 OF 8